

SHREE EXTRUSIONS LIMITED



C64200 is an engineering alloy at least as resistant to corrosion as copper itself, but much stronger. C642 is manufactured mostly in the form of round, hexagonal, and octagonal rods for hot forming and free machining. C64200 is considered to be of the best valve stem alloys. Other applications include gears, marine hardware, nuts, pole line hardware, and valve bodies and components.

Typical Uses for C64200 Silicon Aluminum Bronze:

AUTOMOTIVE: Valve Guides, Automobile Engine **ELECTRICAL:** Pole Line Hardware **FASTENERS:** Bolts, Nuts **INDUSTRIAL:** Valve Components, Valve Bodies, Gears, Valve Stems, Cams **MARINE:** Hardware

CHEMICAL COMPOSITION

	Al	As	Cu	Fe	Pb	Mn	Ni	Si	Sn	Zn
Min/Max	6.3 - 7.6	0.15	Rem	0.3	0.05	0.1	0.25	1.5 - 2.2	0.2	0.5
Nominals	7.0000	-	91.2000	-	-	-	-	1.8000	-	-

PHYSICAL PROPERTIES

Product Property	US Customary					
Coefficient of Thermal Expansion	10.0 Â • 10-6 per oF (68-572 F)					
Density	0.278 lb/in3 at 68 F					
Electrical Conductivity	8 %IACS @ 68 F					
Electrical Resistivity	113.0 ohms-cmil/ft @ 68 F					
Melting Point – Liquidus	1840 F					
Melting Point - Solidus	1800 F					
Modulas of Elasticity in Tension	16000 ksi					
Modulus of Rigidity	6000 ksi					
Specific Gravity	7.69					
Specific Heat Capacity	0.09 Btu/lb/•oF at 68F					
Thermal Conductivity	26.0 Btu • ft/(hr • ft2•oF)at 68F					

SIZES AVAILABLE:

ROUND RODS

8mm To 100 mm

10mm To 60mm

SQUARE

10mm To 60mm

10mm To 60mm

10mm Min Thickness and max Width 120mm

BILLETS

Up to 200 mm

INGOTS

As per Specification

Regd. Office & Works:

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